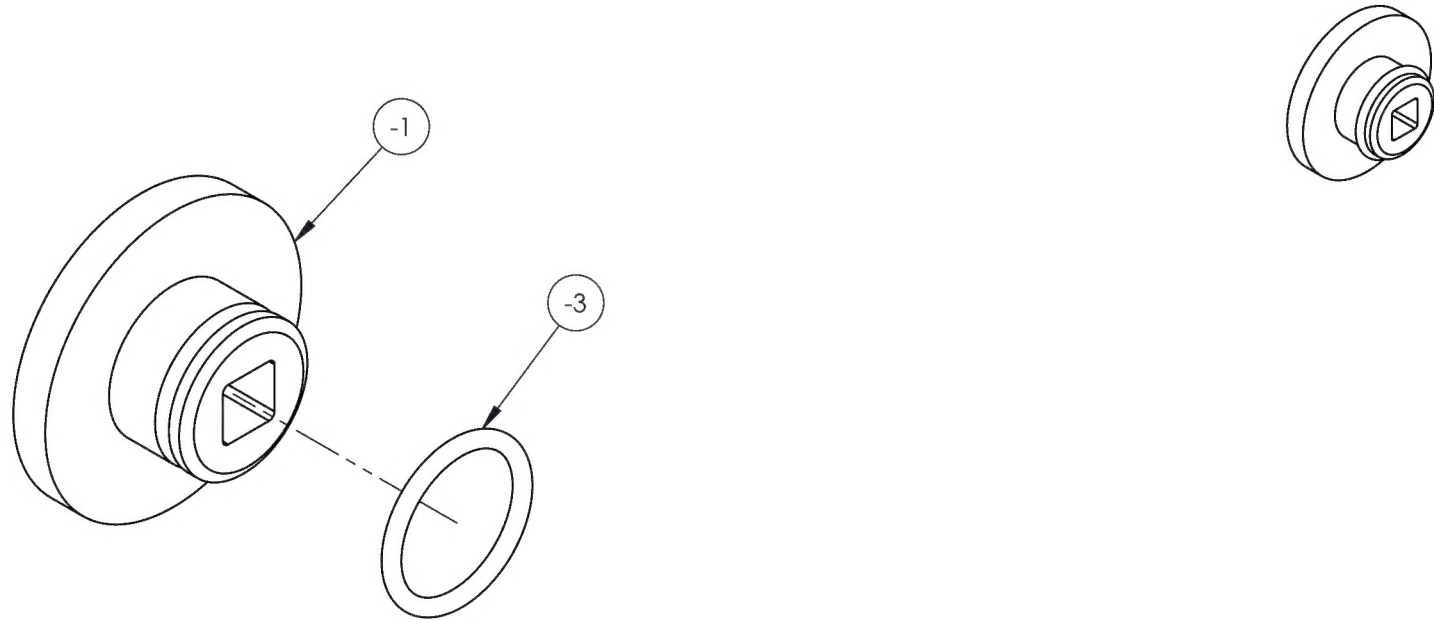


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	10/24/2016	RJC	JAG



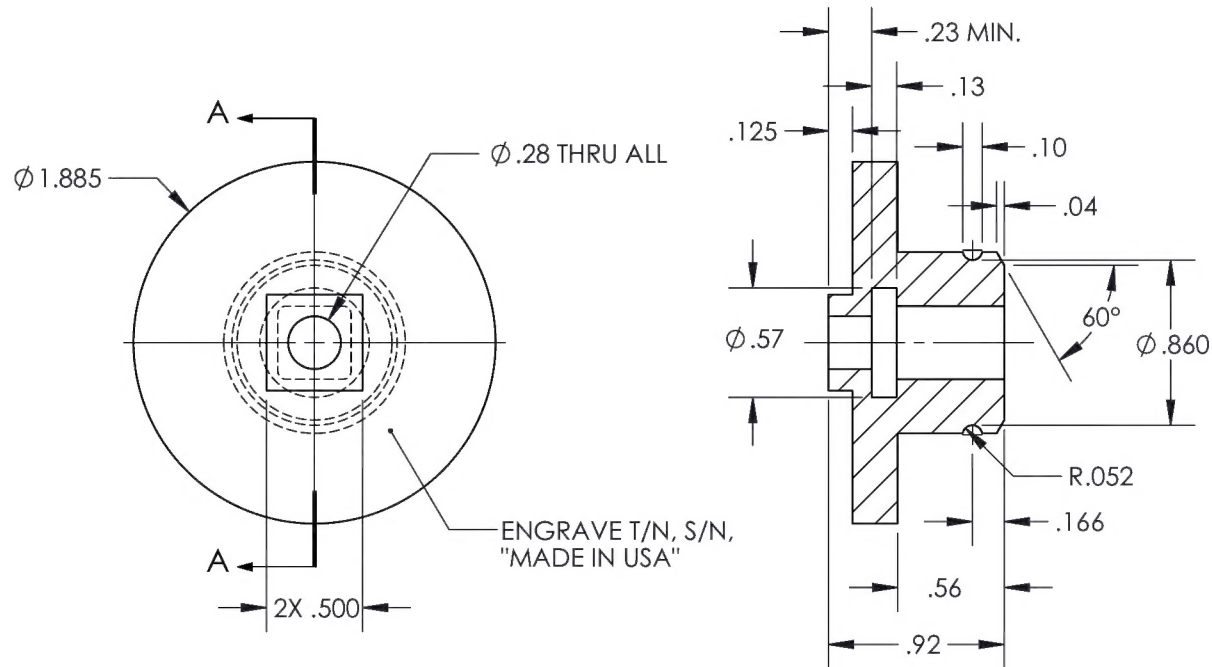
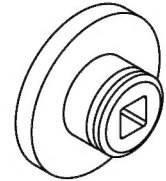
NOTE:
REF. AIRBUS T/N 117-12010W60.

DART AEROSPACE	
TITLE SPANNER SOCKET	
DWG NO. RBE117-12010W60	REV 1
MAT'L REACT TREAT FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	EC145
APPROVED: GILBERT	
SCALE 1:1	DATE 8/26/2016
SHEET 1 OF 2	

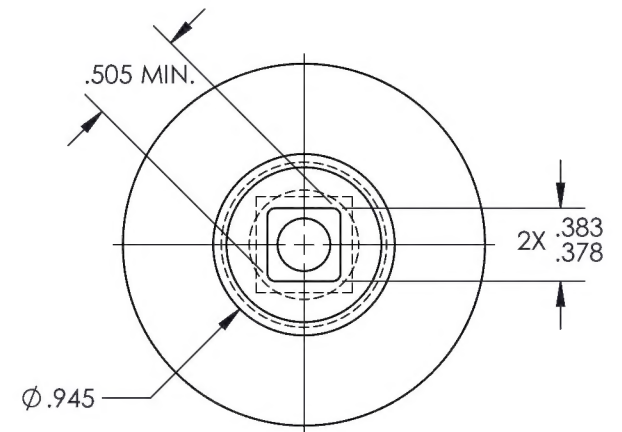
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SOCKET	4140/4142		2
		B/O	-3	1	O-RING	BUNA-N	Ø3/32 X Ø.862 I.D. X Ø1.068 O.D. (MCMASTER-CARR #9452K82)	1

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



SECTION A-A



(-1)
SOCKET

DART AEROSPACE	
TITLE SPANNER SOCKET	
DWG NO. RBE117-12010W60-1	REV 1
MAT'L 4140/4142 TREAT RC 40-45 FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 FRACTIONS \pm 1/8 .XX \pm .01 ANGLES \pm 5° .X \pm .1 SURFACES = 125°
SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: DUERFELDT	EC145
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 8/26/2016
SHEET 2 OF 2	